A novel *Bacillus subtilis* BPM12 with high bis(2 hydroxyethyl)terephthalate hydrolytic activity efficiently interacts with virgin and mechanically recycled polyethylene terephthalate

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A novel *Bacillus subtilis* BPM12 with high bis(2)

hydroxyethyl)terephthalate hydrolytic activity efficiently interacts with virgin and mechanically recycled polyethylene terephthalate 3 5 Brana Pantelic<sup>1</sup>, Jeovan A. Araujo<sup>2</sup>, Sanja Jeremic<sup>1</sup>, Muhammad Azeem<sup>2</sup>, Olivia A. Attallah<sup>2,3</sup>, Romanos Slaperas<sup>4</sup>, Marija Mojicevic<sup>2</sup>, Yuanyuan Chen<sup>2</sup>, Margaret Brennan 6 Fournet<sup>2</sup>, Evangelos Topakas<sup>4</sup>, Jasmina Nikodinovic-Runic\*<sup>1</sup> 7 8 9 <sup>1</sup>Institute of Molecular Genetics and Genetic Engineering, University of Belgrade, Vojvode 10 Stepe 444a, 11042 Belgrade 152, Serbia 11 <sup>2</sup> PRISM Research Institute, Technological University of the Shannon Midlands Midwest, 12 Athlone, N37HD68, Ireland. 13 <sup>3</sup> Pharmaceutical Chemistry Department, Faculty of Pharmacy, Heliopolis University, Cairo -14 Belbeis Desert Road, El Salam, Cairo 11777, Egypt. 15 <sup>4</sup> Industrial Biotechnology & Biocatalysis Group, Biotechnology Laboratory, School of 16 Chemical Engineering, National Technical University of Athens, Iroon Polytechniou 9, 17 15772, Athens, Greece 18 19 20 21 22 \*Corresponding author: jasmina.nikodinovic@imgge.bg.ac.rs, +381 655294564, Vojvode 23 Stepe 444a, 11 000, Belgrade 1

24	Abstract
25	Biotechnological treatment of plastic waste has gathered substantial attention as an efficient
26	and generally greener approach for polyethylene terephthalate (PET) depolymerization and
27	upcycling in comparison to mechanical and chemical processes. Nevertheless, a suitable
28	combination of mechanical and microbial degradation may be the key to bringing forward
29	PET upcycling. In this study, a new strain with an excellent bis(2 hydroxyethyl)terephthalate
30	(BHET) degradation potential (1000 mg/mL in 120 h at 30 °C) and wide temperature (20-47
31	°C) and pH (5-10) tolerance was isolated from a pristine soil sample. It was identified as
32	Bacillus subtilis BPM12 via phenotypical and genome analysis. A number of enzymes with
33	potential polymer degrading activities were identified, including carboxylesterase BPM12CE
34	that was efficiently expressed both, homologously in B. subtilis BPM12 and heterologously
35	in B. subtilis 168 strain. Overexpression of this enzyme enabled B. subtilis 168 to degrade
36	BHET, while the activity of BPM12 increased up to 1.8-fold, confirming its BHET-ase
37	activity. Interaction of B. subtilis BPM12 with virgin PET films and films that were re-
38	extruded up to 5 times mimicking mechanical recycling, revealed the ability of the strain to
39	attach and form biofilm on each surface. Mechanical recycling resulted in PET materials that
40	are more susceptible to chemical hydrolysis, however only slight differences were detected in
41	biological degradation when BPM12 whole-cells or cell-free enzyme preparations were used.
42	Mixed mechano/bio-degradation with whole-cells and crude enzyme mixes from this strain
43	can serve to further increase the percentage of PET- based plastics that can enter circularity.
44	

- 45 **Keywords**: polyethylene terephthalate (PET); recycling; biocatalysis; *Bacillus*; BHET-ase;
- 46 carboxylesterase

#### 1. Introduction

48	In the last decade, global plastic production reached over 360 million tons annually
49	(Magalhães et al., 2021, ). Plastic pollution has become the focus of numerous scientific
50	studies and industry lead-efforts (Laskar & Kumar, 2019). However, the solution for efficient
51	large-scale plastic degradation/regeneration and recycling remains elusive. Further
52	exaggerating the environmental impacts, plastic production uses about 8% of the world's
53	fossil fuel resources, releasing greenhouse gasses and contributing to global warming (Samak
54	et al., 2020). Europe is the leader in plastic recycling, with close to 29 million tons of post-
55	consumer plastics collected out of 55 million tons produced in 2020. However, only 34.6% of
56	collected materials were recycled while 42% were incinerated for energy recovery and 23.4%
57	were landfilled (PlasticsEurope, 2021). Hence, additional research is needed to develop
58	efficient strategies for tackling the problem of plastic waste accumulation and its adverse
59	effects on the environment and health.
60	Polyethylene terephthalate (PET) is a synthetic polyester with a heteroatomic
61	backbone made by reacting ethylene glycol (EG) and terephthalic acid (TPA). It represents
62	8.4% (w/w) of the total plastic produced and it is mainly used for beverage bottles
63	(Kosiorowska et al., 2022). Efficient PET recovery of high-grade PET waste, such as
64	beverage bottles, has been developed to provide "clean" and "high purity" PET waste streams
65	for recycling. Recovered PET can undergo re-extrusion (enabling recovery of
66	uncontaminated PET scraps in manufacturing plants), mechanical recycling (reprocessing
67	PET into granules via extrusion processes yielding PET with reduced performances),
68	chemical recycling (a variety of chemical processes for the depolymerization of PET and
69	subsequent repolymerization into new polymers) and energy recovery (Benyathiar et al.,
70	2022). Recycled PET is a commodity with many end uses, for the benefit of society and the
71	environment. Traditionally mechanical recycling is the most widely used method of PET

recycling and its application is likely to increase in the following years due to its low energy

Economy Action Plan (Commission, 2022). Processing including solid state polycondensation (SSP) can increase molecular weight and achieve parameters required to produce food contact approved PET according to regulation (EU) No 10/2011 and No 64/201. On the other side, chemical recycling can be applied to a wider range of mixed plastic waste but in many cases carries the burden of involving additional harmful chemicals and costs in the processes. Through chemical recycling, even multilayer colored PET plastic waste can be depolymerized into its main building blocks, allowing repolymerization following arduous purification or in the case of polyolefins, liquefication through a thermo- chemical process can be used for conversion into products similar to crude oil (Ragaert et al., 2017). Therefore, milder conditions for chemical recycling and combination with other lower carbon means of polymer depolymerization should be explored.  In contrast to mechanical and chemical recycling, biocatalysis has emerged as an environmentally friendly and efficient approach for PET recycling (Nguyen et al., 2023; Wei & Zimmermann, 2017). The ester bonds which make up the backbone of the polyester polymer are susceptible to enzymatic degradation via hydrolysis by a number of enzymes with esterase activities, including PETases, lipases, cutinases and carboxylesterases (Jaiswal et al., 2020; Nikolaivits et al., 2021). The highly hydrophobic PET polymer is broken down into a variety of largely soluble oligomer degradation intermediates during enzymatic degradation. Through a series of endo- and exo- cleavages of ester bonds, products such as	consumption and absence of use of hazardous chemical reagents (Suzuki et al., 2022). Rules
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97	and reused for PET manufacturing thus providing a route for a circular economy (Tournier et
98	al., 2020). PET hydrolysis products can also be upcycled to commodity chemicals (Kim et
99	al., 2019), polyhydroxyalkanoates (Kenny et al., 2008; Tiso et al., 2021), or even lycopene
100	(Diao et al., 2023).
101	Research into the biological degradation of PET has revealed numerous bacterial and
102	fungal strains harboring PET-degrading enzymes with over 8000 putative ortholog PETases
103	identified in the genome databases (Gambarini et al., 2021). Highly efficient enzymes such as
104	IsPETase from the bottle-dwelling bacterium <i>Ideonella sakaiensis</i> (Yoshida et al., 2016), or
105	leaf-branch compost cutinase (LCC) identified through functional metagenomic screening
106	(Sulaiman et al., 2012) have been reported to hydrolyze PET. Although biocatalytic processes
107	are generally considered environmentally friendly, an in-depth life cycle assessment (LCA)
108	of the enzymatic PET recycling revealed that it has up to 17 times worse environmental
109	impact than manufacturing PET from virgin monomers (Uekert et al., 2022). To make
110	biocatalytic and biotechnological processes truly advantageous further optimization work is
111	needed.
112	The usefulness of PET oligomer degrading enzymes has been demonstrated in
113	systems combining chemical and biological degradation, as well. PET degradation products
114	obtained by glycolysis were efficiently converted to TPA by the addition of the Bs2Est
115	esterase from Bacillus subtilis and subsequently transformed to catechol by an engineered
116	Escherichia coli strain (Kim et al., 2021). Therefore, when searching for novel strains with
117	PET degrading ability, it is important to search for enzymes that show high activity towards
118	PET oligomers and other partial degradation products. This opens up the possibility of
119	combining mechano- and green chemical depolymerizations with biocatalysis, as partially
120	degraded polymers are still preferred substrates for enzymes and microorganisms

121	In this study, an effort has been made to: (i) isolate and characterize a new bacterial
122	strain capable of efficient degradation of BHET and other PET degradation intermediates, (ii)
123	determine the enzymes responsible for this activity through genome analysis and expression
124	of selected ones; (iii) and explore and evaluate how this strain can be utilized in biocatalytic
125	degradation of multiple times extruded PET polymers mimicking the mechanical recycling
126	process.
127	
128	2. Materials and methods
129	2.1. Chemicals and reagents
130	Virgin polyethylene terephthalate (V-PET) resin in granulated form was purchased
131	from Alpek Polyester UK Ltd. (Lazenby, UK). Components used to prepare media for
132	bacterial growth were supplied by Acros Organics (Geel, Netherlands) Plastic monomers and
133	polymers terephthalic acid (TPA), bis(2 hydroxyethyl) terephthalate (BHET),
134	polycaprolactone diol (PCL) were purchased from Sigma Aldrich (Hamburg, Germany),
135	Impranil DLN SD and Impranil DL 2077 from Covestro (Leverkusen, Germany). PET
136	monomers and oligomers (1MER (1-(2-hydroxyethyl)-4-methylterephthalate), 1.5MER
137	(ethylene glycol bis(methyl terephthalate)), 2MER (methyl bis(2-hydroxyethyl terephthalate))
138	and 3MER (methyl tris(2-hydroxyethyl terephthalate)) (Fig. S1) were previously synthesized
139	and described (Djapovic et al., 2021). Analytical grades of sodium hydroxide (98%), ethylene
140	glycol (99%) (EG), kanamycin, and other salts and solvents were obtained from Sigma
141	Aldrich (Hamburg, Germany). Restriction enzymes and lysozyme were purchased from
142	Promega (Madison, USA).
143	
144	2.2. Isolation, identification, and morphology of strain BPM12

145	Strain BPM12 was isolated from soil with limited vegetation (Maganik, Montenegro,
146	with coordinates: 42°43′54″N 19°17′02″E) using standard nutrient rich LB agar (Luria
147	Bertani agar, 10 g/L tryptone, 5 g/L yeast extract, 10 g/L NaCl and 15 g/L agar) as a part of
148	the effort to make a diverse in-house microbial collection. This collection was used for a
149	variety of bioprospecting studies including plastic degradation. The growth of BPM12 was
150	assessed and compared to B. subtilis 168 Marburg (MoBiTec, Goettingen, Germany) on MSF
151	(Mannitol soy flower, 20 g/L soy flower, 20 g/L mannitol and 20 g/L agar), MSM (Minimal
152	Salt Medium, 9 g/L Na <sub>2</sub> HPO <sub>4</sub> $\times$ 12H <sub>2</sub> O, 1.5 g/L KH <sub>2</sub> PO <sub>4</sub> , 1 g/L NH <sub>4</sub> Cl, 0.2 g/L MgSO <sub>4</sub> $\times$
153	7H <sub>2</sub> O, 0.2 g/L CaCl <sub>2</sub> × 2H <sub>2</sub> O, 0.1% trace elements solution, 0.025% N-Z amine, 15 g/L agar
154	and 20 g/L glucose as carbon source) and LB plates at 30 °C. Growth temperature (15-47 °C)
155	and pH (pH 2-12, adjusted with HCl and NaOH) ranges were tested in LB broth. 1% of
156	overnight culture in LB was used as inoculum and the growth was monitored by measuring
157	the absorbance at 600 nm (Ultrocpec 3300pro, Amersham Biosciences, Amersham, UK) after
158	24 h of incubation in an orbital shaker at 180 rpm (MaxQ 6000, Thermo Fisher Scientific,
159	Waltham, USA).
160	The ability to ferment different carbohydrate substrates was assessed using an API 50
161	CHB test kit (bioMerieux, Marcyl'Etoile, France) and hemolytic activity was tested using
162	blood agar. For further identification of BPM12, 16S rDNA was amplified via PCR
163	(FastGene TAQ PCR Kit, Nippon Genetics, Düren, Germany) using standard 1492R and 27F
164	primers and sequenced by Macrogen Europe BV (Amsterdam, Netherlands). The strain was
165	identified using BLAST (Basic Local Alignment Search Tool;
166	https://blast.ncbi.nlm.nih.gov/Blast.cgi), while the sequences were analyzed, and the
167	phylogenetic tree was constructed using Mega 7 program (Molecular Evolutionary Genetics
168	Analysis; www.megasoftware.net/home) and Maximal likelihood method.

69	The morphology of the cells was assessed using fluorescent microscopy. An overnight
70	culture of BPM12 from LB medium was collected by centrifugation (10 min at 5000 g,
71	Eppendorf 5804 centrifuge, Hamburg, Germany), washed and resuspended using phosphate-
72	buffered saline (PBS) (8 g/L NaCl, 0.2 g/L KCl, 1.44 g/L Na <sub>2</sub> HPO <sub>4</sub> , 0.24 g/L KH <sub>2</sub> PO <sub>4</sub> ; pH
173	7.2). Cells were fixed with paraformaldehyde and stained with 10 µg/mL of Cl-TO-5 dye
74	dissolved in PBS for 30 min at room temperature in the dark (Kurutos et al., 2020). The cells
75	were visualized using an Olympus BX51 (Applied Imaging Corp., San Jose, USA)
76	fluorescent microscope under 100000 × magnification.
177	
78	2.3. Assessment of B. subtilis BPM12 plastic degrading potential
79	The plastic degrading potential of this bacterial strain was assessed using MSM agar
80	plates supplemented with different plastic polymers and monomers as the sole carbon source
81	applying previously described methodology (Molitor et al., 2020). The following substrates
82	were used: TPA 10 g/L, BHET 10 g/L, PCL 6 g/L, Impranil DLN SD 6 g/L and Impranil DL-
83	2077 9 g/L. The polymers and monomers were sonicated (Soniprep 150, MSE (UK) Ltd.,
84	Lindon, UK) for 10 min at 10 kHz before adding to the medium to obtain a stable suspension.
85	The plates were incubated for 10 days at 30 °C and the formation of clearing zones was
86	considered as a positive result.
87	2.3.1. Biotransformation of PET-related model substrates
88	BHET and four PET-related model substrates (Djapovic et al., 2021) were used to
89	further investigate the PET degrading potential of strain BPM12. Reactions were carried out
90	in 3 mL of MSM medium with 1 mg/mL of PET-related model substrates (added from stock
91	solutions of 30 mg/mL in methanol). Bacterial cells from fresh LB agar plates were scraped
92	with inoculating loop and resuspended in MSM medium to make resting cells suspension of
93	20 mg wet weight per mL and 100 μL of the cell suspension was added to all reactions.

94	Reactions were incubated for 5 days at 30 °C and 150 rpm (MaxQ 6000, Thermo Fisher
95	Scientific, Waltham, USA).
96	To monitor the reaction progress, reaction products were extracted from 100 $\mu L$ using
97	ethyl acetate and analyzed using thin layer chromatography (TLC) on alumina plates with
98	0.25 mm silica layer (TCL Silica gel 60 F <sub>254</sub> , Sigma Aldrich (Hamburg, Germany). The
99	solvent system was chloroform/methanol (8:2) and visualized using UV light at 254 nm
200	(Camag UV Lamp, Camag, Wilmington, USA).
201	
202	2.3.2. High-performance liquid chromatography (HPLC) coupled with mass spectrometry
203	(MS) analysis of biotransformation products
204	Samples were prepared by adding 1 $\mu L$ of 6 M HCl to 1 mL of the reaction aliquot,
205	vortexed and centrifuged for 10 min at 12000 g (Eppendorf Centrifuge 5417 R, Hamburg,
206	Germany). The supernatant was filtered through 0.2 $\mu m$ syringe filters. An UltiMate 3000
207	HPLC (Thermo Fisher Scientific, Waltham, USA) equipped with a Eurospher II 100-3 C18A
208	$150 \times 4.6$ mm (Knauer, Berlin, Germany) column was used for HPLC analysis. The mobile
209	phase consisted of 20% ( $v/v$ ) acetonitrile and 80% ( $v/v$ ) 2.5 mM sulfuric acid in ultrapure
210	water at a flow rate of 0.8 mL/min under isocratic conditions. Detection of reaction products
211	was carried out at 241 nm. The total run time was 25 min.
212	The exact masses of PET-related model substrate degradation products were confirmed
213	using the same HPLC method (at a flow rate of 0.3 mL/min) and a TSQ Fortis <sup>TM</sup> Plus triple
214	quadrupole mass spectrometer (Thermo Fisher Scientific, Waltham, USA) equipped with an
215	H-ESI source in mixed scan mode and single ion monitoring (SIM) scan type. The ionization
216	parameters were: 4500 V positive spray voltage, 2600 V negative spray voltage, 50 arbitrary
217	units (arb) sheath gas flow rate, 10 arb aux gas flow rate, 325 °C ion transfer tube
218	temperature and 350 °C vaporizer temperature.

219	
220	2.4. BPM12 genome sequencing, annotation and analysis
221	A 350-bp insert size library was prepared and sequenced in paired-end mode (read
222	length, 150 bp) by Novogene Europe on a NovaSeq 6000 (Illumina, San Diego, USA)
223	instrument and a total of 4,607,303 paired reads were generated. Raw reads were
224	preprocessed with TrimGalore v0.6.5 and cutadapt v2.9 (Martin, 2011). The Illumina adapter
225	sequences were removed (with a stringency of 3), bases with a quality score less than 10 were
226	trimmed and reads smaller than 100 bases or with no pair were discarded. De novo genome
227	assembly was performed with Spades v3.13.0 (Bankevich et al., 2012). Genome
228	completeness was assessed with BUSCO v5.1.2 using the Bacillales single-copy orthologs
229	from OrthoDB v10 (Manni et al., 2021). Strain BPM12 was phylogenetically classified with
230	the Genome Taxonomy Database Toolkit v2.0.0 (Chaumeil et al., 2020) against the GTDB
231	release 207.
232	Gene prediction and functional annotation were performed with the NCBI Prokaryotic
233	Genome Annotation Pipeline (PGAP, release 2022-10-03) (Li et al., 2021). Protein sequences
234	were searched against the InterPro database with InterProScan v5.59-91.0 (Jones et al., 2014)
235	and for signal peptides with SignalP v6.0 (Teufel et al., 2022). This Whole Genome Shotgun
236	project has been deposited at DDBJ/ENA/GenBank under the accession <u>JAOYTF010000000</u> .
237	The proteome of BPM12 was searched for homologs of biochemically characterized
238	plastic-active enzymes from the PAZy database (Buchholz et al., 2021) with BLAST. The
239	alignments were filtered for protein sequence identity > 40% and for >70% alignment
240	coverage of both the template and the target sequence. Next, the proteomes of 3 other
241	Bacillus strains with reported activity on PET from RefSeq were gathered and clustered into
242	homologous groups with the protein sequences of BPM12 using the Get_Homologues
243	software (Contreras-Moreira & Vinuesa, 2013) with the bidirectional BLAST best-hit option

244	and default settings. The three Bacillus strains were: Bacillus sp. AIIW2, B. albus PFYN01
245	and B. thuringiensis C15 (accession numbers: GCF_009932115.1, GCF_004153665.1 and
246	GCF_004153515.1, respectively).
247	
248	2.5. Overexpression and deletion of BPM12 carboxylesterase
249	BPM12 carboxylesterase (bpm12CE gene) was amplified via PCR (FastGene TAQ
250	PCR Kit, Nippon Genetics, Düren, Germany) from BPM12 genomic DNA using BPM12CEF
251	and BPM12CER primers containing the HindIII and BamHI restriction sites (Table S1). The
252	amplicon was cloned into pGEM T-Easy (Promega, Madison, USA) vector, clones were
253	confirmed via PCR amplification of the <i>Bpm12CE</i> gene and the appropriate restriction digest.
254	The bpm12CE gene was then transferred to the pBE-S vector (Takara Bio, Shiga, Japan)
255	using the HindIII and BamHI restriction enzymes. The pBE-S + bpm12CE plasmid constructs
256	were used for the transformation of B. subtilis 168 Marburg (MoBiTec, Goettingen,
257	Germany) cells and B. subtilis BPM12 using electroporation following the previously
258	developed protocol (Yi & Kuipers, 2017). To create a bpm12CE knockout mutant a fusion
259	gene consisting of two 1.5 kb flanking regions of bpm12CE and spectinomycin resistance
260	gene was constructed using a set of primers shown in Table S1 and the NEBuilder HiFi DNA
261	Assembly kit (New England Biolabs, Ipswich, USA). The fragment was used to transform B.
262	subtilis BPM12 cells and bpm12CE was exchanged with the spectinomycin resistance gene.
263	The knockout mutants were selected using spectinomycin 100 $\mu g/mL$ and were confirmed via
264	PCR using appropriate primers.
265	Growth and clearance of BHET by recombinant strains was assessed on LB and MSM
266	agar plates containing 5 g/L of BHET and kanamycin 50 $\mu g/mL$ or spectinomycin 100 $\mu g/mL$
267	and agar 15 g/L. Recombinant strains were also used in biotransformation reactions of BHET
268	as described previously.

269	The esterase activity of the recombinant strains was tested using $p$ -nitrophenyl
270	butyrate (pNPB) as substrate (Jaeger & Kovacic, 2014). The assay reagent was prepared by
271	dissolving 0.088 g/L pNPB in 20 mM Na-phosphate buffer (pH 7.2) with 0.17 g/L SDS and
272	10 g/L Triton-X-100. Protein preparations (50 $\mu$ L) were added to 150 $\mu$ L of the reagent and
273	incubated for 5 min at 30 °C. The reaction was monitored at 410 nm (Epoch Microplate
274	Spectrometer, BioTek, Winooski, USA). The protein concentration of samples was
275	determined using Bicinchoninic Acid Kit for Protein Determination (Sigma Aldrich,
276	Hamburg, Germany) and adjusted to 500 μg/mL.
277	
278	2.6. Interaction of BPM12 with PET materials
279	2.6.1. Preparation of multiple mechanically recycled PET films
280	V-PET pellets were dried for 6 h at 150 °C in a Universal Oven U (Memmert GmbH,
281	Schwabach, Germany) under forced ventilation until moisture content was below 0.005%.
282	Mechanical recycling of PET was simulated by means of hot melt extrusion (Fig. S2). A
283	bench-top Prism <sup>TM</sup> twin-screw extruder (Thermo Electron GmbH, Karlsruhe, Germany) was
284	used to produce the samples used in this study. The diameter of the screws used was 16 mm,
285	with a 25/1 length-to-diameter ratio, at a screw speed of 50 rpm. A temperature profile of 70,
286	230, 250, 250 and 250 °C for the five temperature control zones, followed by a 3-roll
287	calendar configuration used to form films. The virgin resin was extruded and reprocessed to
288	produce the following materials: V-PET (0 recycling cycles), R <sup>2</sup> -PET (2 recycling cycles),
289	and R5-PET (5 recycling cycles). Film samples were scissors cut into pieces (ca. $1 \times 2$ cm).
290	2.6.2. Characterization of virgin and multiple mechanically recycled PET films
291	Fourier Transform Infrared Spectroscopy (FTIR) was used to monitor chemical
292	changes of extruded PET samples. Infrared spectra were obtained using a Perkin Elmer
293	Spectrum One fitted with a universal attenuated total reflectance (ATR) sampling accessory

294 (PerkinElmer, Waltham, USA), recorded over 16 scan cycles with a resolution of 4 cm<sup>-1</sup> in the spectral range of 4000–650 cm<sup>-1</sup> against air as background at room temperature (20 °C), 295 296 at a resolution of 0.5 cm<sup>-1</sup> under a fixed universal compression force of 80 N. FTIR results 297 were used to determine the ester carbonyl index (CI) that is a parameter used to investigate 298 the degree of degradation of PET samples before and after chemical and biological 299 treatments, as expressed in the following Eq. (1): 300  $CI = Band intensity at 1713 cm^{-1}/Band intensity at 1408 cm^{-1}$ 301 The thermal behavior of extruded PET samples was studied by Differential Scanning 302 Calorimetry (DSC) recorded on a 2920 Modulated DSC (TA Instruments, New Castle, USA), 303 previously calibrated with indium standard. Samples of 6 to 9 mg were weighted on an 304 Explorer EX124 analytical balance (OHAUS Corporation, Parsippany, USA). Thermal analysis was conducted from 30 °C to 275 °C at a heating rate of 10 °C/min using nitrogen as 305 306 purge gas at a flow rate of 30 mL/min. The crystallinity index  $(X_c)$  was calculated from the 307 second heating cycle as follows (Eq. 2):  $X_c$  (%) =  $((\Delta H_m - \Delta H_c)/\Delta H_m^{\circ}) \times 100$ 308 309 where,  $\Delta H_m$  is the apparent melt enthalpy of the specimen tested,  $\Delta H_c$  is the heat of 310 cold crystallization, and  $\Delta H_m^{\circ}$  is a reference value that represents the heat of melting if the 311 PET were 100% crystalline (140 J/g) (Wunderlich, 1973). 312 Scanning electron microscopy (SEM) images were obtained using Mira XMU SEM (Tescan™, Brno, Czech Republic) in backscattered electron mode for surface analysis. The 313 314 accelerating voltage used was 10 kV. Prior to analysis, tested samples were placed on an 315 aluminum stub and sputtered with a thin layer of gold using a Baltec SCD 005 sputter coater (New York, United States) for 110 s at 0.1 mbar vacuum. 316 317 2.6.3. Chemical recycling of virgin and recycled PET via microwave (MW) assisted 318 hydrolysis

519	The efficiency of M.Wassisted hydrolytic depolymerization of PET was evaluated
320	following previously published work with slight modification (Azeem et al., 2022).
321	Typically, V-PET, R <sub>2</sub> -PET and R <sub>5</sub> -PET films were separately mixed in 10% (w/v) sodium
322	carbonate (Na <sub>2</sub> CO <sub>3</sub> ) dissolved in 1 mL of EG. The sample suspensions were then MW
323	irradiated at 350 W in a domestic microwave (MW) oven (Wavedom, LG, Seoul, South
324	Korea) for 1.5 min. Dissolved PET was precipitated by the addition of distilled water.
325	Finally, the obtained mixture was filtered, and the filtrate containing soluble monomers was
326	analyzed by HPLC. The residual PET samples were dried overnight at 70 °C and kept in
327	sealed bags for FTIR and DSC analysis. The depolymerization of PET was calculated using
328	the following Eq. 3:
329	PET Conversion (%) = $(1 - \frac{Weight\ of\ residual\ PET}{Weight\ of\ initial\ PET}) \times 100$ (3)
330	The selectivity of soluble monomers was quantified from the HPLC chromatograms and the
331	yield of TPA was calculated using Eq. 4:
332	Yield of TPA (%) = $\frac{(Conversion of PET(\%) \times Selectivity of TPA (\%))}{100}$ (4)
333	The TPA monomer was then precipitated by the addition of 2 mL of concentrated HCl (34%,
334	v/v) to the cooled filtrate. The separated TPA from each sample was washed with water, dried
335	overnight at 70 °C and characterized by FTIR against TPA commercial standard.
336	
337	2.7. Biodegradation of PET materials
338	2.7.1. B. subtilis BPM12 attachment to PET films
339	The attachment of B. subtilis BPM12 to PET films was assessed using the protocol
340	reported by Ferrero et al. (Ferrero et al., 2022). Briefly, an overnight culture of B. subtilis
341	BPM12 (0.1%, $v/v$ ) was used to inoculate LB medium containing pieces of PET films (rinsed
342	with EtOH (70%, $v/v$ ) and dried under laminar flow). After 7 days of incubation at 30 °C the
343	films were rinsed with water and stained with crystal violet solution (1 g/L) for 20 min. The

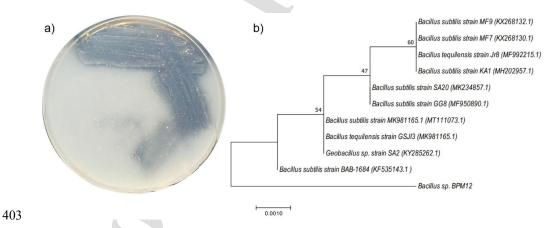
344	films were then destained using 30% ( $v/v$ ) acetic acid and the measured absorbance (Epoch
345	Microplate Spectrometer, BioTek, Winooski, USA) at 550 nm of the remaining solution was
346	used as an indicator of cell attachment.
347	2.7.2. Biodegradation of PET films using whole cells
348	PET biodegradation experiments were performed in flasks with 25 mL of MSM
349	medium containing glucose (20 g/L) as a carbon source. PET strips (cut into pieces of
350	approximately 0.5 cm $\times$ 2.5 cm, rinsed with 70% ( $v/v$ ) EtOH, dried under laminar flow and
351	weighed) were added to flasks. The flasks were then inoculated with 1% (v/v) overnight
352	culture of B. subtilis BPM12 (grown in MSM medium) and incubated at 30 °C, 180 rpm
353	(MaxQ 6000, Thermo Fisher Scientific, Waltham, USA). Appropriate controls, without the
354	addition of bacterial inoculum were also included. After 4 and 8 weeks, PET strips were
355	taken out, washed with EtOH (70%, $v/v$ ), air dried and weighed and the medium supernatant
356	was analyzed via HPLC.
357	2.7.3. Biodegradation of PET films using total protein preparations
358	Strain BPM12 was grown in LB supplemented with BHET (2 g/L) at 30 °C, 180 rpm
359	until $OD_{600}$ reached 5-6. The culture was centrifuged for 10 min at 5000 x g (Eppendorf
360	centrifuge 5804, Hamburg, Germany) and the supernatant was stored at 4 $^{\circ}\text{C}$ until use. The
361	cell pellet was resuspended in sodium phosphate buffer (20 mM, pH 7.2) supplemented with
362	lysozyme, and incubated for 30 min at 37 °C, followed by sonication of 4 pulses of 15 s at 20
363	kHz (Soniprep 150, MSE (UK) Ltd., London, UK). The suspension was clarified by
364	centrifugation for 30 min at 20000 x g, 4 °C (Eppendorf Centrifuge 5417 R, Hamburg,
365	Germany) to obtain the cell-free extract. The total protein mixture was prepared by mixing
366	cell-free extract and culture supernatant in equal volumes. The protein concentration of
367	samples was determined using Bicinchoninic Acid Kit for Protein Determination (Sigma

368	Aldrich, Hamburg, Germany) and adjusted to 500 $\mu g/mL$ . Total protein preparations were
369	stored at -20 °C until use.
370	Enzymatic biodegradation of recycled PET plastic films was performed in sodium
371	phosphate buffer (20 mM, pH 7.2) using total protein mixture from strain BPM12. The
372	experiments were performed in glass flasks, in 7 mL buffer volume, at 30 °C, 180 rpm, for 4
373	and 8 weeks. Aliquots (1 mL) of total protein preparations were added every week, while
374	aliquots (1 mL) of tested samples were taken and stored at -20 °C for further HPLC analysis.
375	The same procedure was applied to controls - PET plastic films in sodium phosphate buffer,
376	which was also exchanged weekly.
377	After biodegradation experiments, PET plastic films were washed with EtOH (70%,
378	v/v), air dried and weighed. All samples were analyzed via SEM analysis as previously
379	described for characterization of virgin and multiple mechanically recycled PET films.
380	2.8. Statistical analysis
381	The results are presented as mean $\pm$ standard deviation (SD). Statistical analysis was
382	done by comparing means using t-test (Two-Sample Assuming Equal Variances) and one-
383	way ANalysis Of VAriance (ANOVA, Single Factor), with Fisher's Least Significant
384	Difference (LSD) post-hoc test. The level of statistical significance is expressed as a p-value
385	(probability value), and $p \leq 0.05$ was considered statistically significant. Statistical analysis
386	tests were performed in Microsoft Excel Spreadsheet Software by Data Analysis Tools add-
387	in.

#### 3. Results and discussion

3.1. Isolation and identification of *Bacillus* sp. BPM12

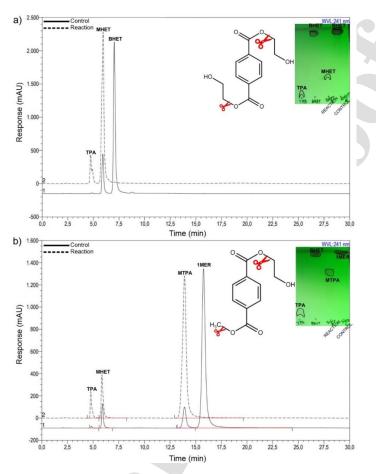
BPM12 is a mesophilic bacterium isolated from the pristine soil sample from the mountain slope with limited vegetation. During the phenotypic screening, it was distinguished by its ability to efficiently grow on BHET, PCL and Impranil DL 2077 as a sole carbon sources, using MSM medium. Clearing halos on BHET plates were observed after three days of incubation at 30 °C, suggesting BPM12 a potentially useful strain for PET and other plastics degradation (Fig. 1a). The strain could grow at temperatures from 20 to 47 °C and at pH values from 6 to 10. It fermented 26 out of the 49 carbohydrates, including simple sugars such as mannose, fructose, and glucose but also polysaccharides such as starch and glycogen (Table S2). It was not able to grow on TPA as the sole carbon source. The 16S rRNA gene sequence placed BPM12 within the *Bacillus* genus most closely related to *B. subtilis* strain BAB-1684 (Accession number: KF535143.1) with 99% sequence identity (Fig. 1b). The strain was named *Bacillus* sp. BPM12 and the 16S sequence was deposited to GenBank under the accession number OQ381249.



**Fig. 1.** a) *Bacillus* sp. BPM12 forming clearing zones on MSM agar plate with BHET as the sole source of carbon and energy after 3 days at 30 °C; b) Maximum likelihood tree showing the relationship of *Bacillus* sp. BPM12 to 10 of the most closely related strains. Bootstrap

07	values based on 1000 replications are displayed on the nodes of the tree. The scale bar
80	represents genetic distance.
09	
10	BPM12 grew equally well on minimal and nutrient rich solid media within 24 h of
11	inoculation. It formed creamy-white and orange colonies with smooth irregular edges on
12	MSM and MSF, respectively. Colonies on LB plates were opaque and circular. The growth o
13	Bacillus sp. BPM12 was also compared to B. subtilis 168 on different media (Fig. S3a).
14	Neither strain exhibited hemolytic activity. Fluorescent microscopy revealed BPM12 cells
15	were rod-shaped with an approximate size of 0.8-1.0 $\times$ 5-7 $\mu m$ which is consistent with
16	Bacillus spp. morphology (Fig. S3b).
17	Bacillus is a remarkably diverse bacterial genera, able to grow within ecologically
18	diverse environments (Earl et al., 2008). Bacillus strains have been investigated for
19	xenobiotic degradation such as the degradation of pesticides cypermethrin, imidacloprid,
20	fipronil, and sulfosulfuron reaching degradation rates of up to 99 % (Gangola et al., 2021;
21	Gangola et al., 2022). Members of the <i>Bacillus</i> genus have been reported to degrade various
22	plastic polymers including PET (Ribitsch et al., 2011), polyurethanes (Shah et al., 2013) and
23	polylactic acid (Bonifer et al., 2019) and have been identified in several consortiums capable
24	of degrading recalcitrant plastics (Roberts et al., 2020; Shah et al., 2016; Skariyachan et al.,
25	2017). Bacillus sp. BPM12 growth profile at temperatures above 40 °C as well as tolerance
26	towards alkaline conditions matches that of some previously reported Bacillus strains (Ali et
27	al., 2016; Hanim, 2017; Wang et al., 2019) and is highly desirable for biotechnological
28	applications where biocatalysts need to withstand harsh conditions. Another valuable trait of
29	B. subtilis is the ability to form highly resistant endospores in response to nutrient deprivation
30	and other environmental stresses, which had already been used for efficient surface display of

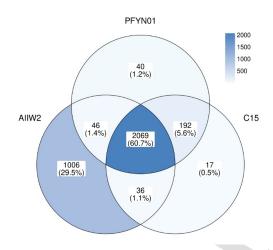
431	relevant enzymes including PETases (Jia et al., 2022). Therefore, <i>Bacillus</i> sp. BPM12 was
432	further investigated as a potential biocatalyst for PET degradation.
433	
434	3.2. Degradation of PET-related model substrates
435	Resting whole cells of Bacillus sp. BPM12 were able to hydrolyze BHET, 1MER and
436	2MER, while 1.5MER and 3MER showed only traces of degradation products, based on
437	HPLC and TLC analysis (Fig. 2; Fig. S4-S6). During the course of the reaction, 1000 mg/L of
438	BHET was completely converted to MHET and TPA within 120 h at 30 °C (Fig. 2a). The
439	ratio of TPA to MHET was 1:6 within this time period. The control reactions showed some
440	BHET auto-hydrolysis to MHET ( $\leq 5\%$ , $w/w$ ). These results suggest that BHET is firstly
441	converted to MHET that is subsequently converted to TPA at a considerably slower rate, a
442	trend also observed among different PET degrading enzymes (Mrigwani et al., 2022).
443	Bacillus sp. BPM12 is more efficient in BHET conversion when compared to Enterobacter
444	sp. HY1, which was able to degrade 80.8 % of BHET (1000 mg/L) in 120 h at 30 °C (Qiu et
445	al., 2020), and comparable to a Yarrowia lipolytica wild-type (Wt) strain which could convert
446	500 mg/L of BHET in about 48 h at 29 °C (da Costa et al., 2020). However, engineered
447	strains expressing IsPETase achieve much higher conversion rates, reaching up to $5~\mathrm{g/L}$ and $2~\mathrm{cm}$
448	g/L when the enzyme is expressed in Y. lipolytica Po1fP and in B. subtilis, respectively (Qi et
110	al 2021)



**Fig. 2.** BHET and 1MER biotransformation using whole cells of *Bacillus* sp. BPM12 was monitored via HPLC and TLC. a) BPM12 resting cells transformation of BHET; b) BPM12 resting cells transformation of 1MER of PET. In the HPLC chromatograms, the full lines represent the control reactions (no biocatalyst), while the dashed lines represent the reactions containing BPM12 cells.

1MER of PET was also found to be fully converted to mono-methyl terephthalate (MTPA), MHET and TPA, suggesting that *Bacillus* sp. BPM12 can cleave both ester bonds of 1MER (Fig. 2b). Given that the main product detected was MTPA, when 1MER was used as a substrate, the preferred cleavage site was at the ethyl moiety. The slow conversion of

461	MHET and MTPA to TPA by <i>Bacillus</i> sp. BPM12 may be due to MHET inhibition as it has
462	been shown that MHET considerably inhibited the hydrolytic activity of Bs2Est (Kim et al.,
463	2021). 1.5MER and 2MER were converted to MTPA, MHET and TPA confirming both exo-
464	and endo-cleaving activity of Bacillus sp. BPM12 (Fig. S4 and Fig. S5). 2MER is most likely
465	firstly converted to MTPA and BHET via endo-cleaving activity and then further broken
466	down to MHET and TPA via exo-cleaving activity, a mechanism previously shown when
467	Bs2Est was used as a biocatalyst (Kim et al., 2021). 3MER was found to be much harder to
468	degrade with only traces of degradation products detected, which can be contributed to the
469	poor solubility and high hydrophobicity of this substrate (Fig. S6). Similarly, recently
470	described polyesterase from Moraxella sp. (MoPE) capable of degrading highly crystalline
471	PET was characterized using the same set of substrates revealing the same mode of action
472	(Nikolaivits et al., 2022).
473	
474	3.3. Bacillus sp. BPM12 genome analysis
475	The genome assembly consisted of 137 contigs, is 4160070 bp long and is 98.6 $\%$
476	complete based on BUSCO (Benchmarking Universal Single-Copy Orthologs) analysis.
477	Strain BPM12 was confirmed to be <i>B. subtilis</i> sp. with the Genome Taxonomy Database
478	Toolkit. The predicted proteome of BPM12 consists of 4196 proteins and 3406 of them were
479	clustered in 3301 homologous groups with proteins from the other three Bacillus strains with
480	reported activity on PET polymer. Almost half of the total BPM12 proteins are core proteins
481	with homologs in all considered genomes and most BPM12 proteins were clustered with
482	proteins of the AIIW2 strain with which it shares 78.2 % whole-genome average nucleotide
483	identity (Fig. 3).



**Fig. 3.** *B. subtilis* BPM12 proteins clustered in homologous groups with proteins from known PET-active *Bacillus* strains (*B. albus* PFYN01, *Bacillus* sp. AIIW2, and *B. thuringiensis* 

487 C15).

Bacillus sp. AIIW2 is a marine isolate that was found to utilize PET as a carbon source (Kumari et al., 2021). B. thuringiensis C15 and B. albus PFYN01 are members of a 5 strain consortium that grew synergistically in the presence of PET as the sole carbon source (Roberts et al., 2020). Both strains tested negative for lipase activity with C15 being unable to grow on PET in the absence of the rest of the consortium.

The proteome of BPM12 contains 5 enzymes that share high similarity with known plastic-active enzymes from PAZy (Table 1). These 5 enzymes include three esterases and two serine proteases. The two serine proteases are core genes with homologs in all considered genomes. The CE WP\_216995529.1 is almost 100 % identical to the intracellular PETase from *B. subtilis* strain 4P3-11 that can hydrolyze 3PET and PET films (Ribitsch et al., 2011) and has no homologs in the other three proteomes. No significant homology was detected with known MHET-ases such as Mle046 (Meyer-Cifuentes & Öztürk, 2021). The lipase LipA and the esterase EstB are both secreted and are members of the same InterPro family

(IPR002918). They form a homologous cluster with an alpha/beta hydrolase from isolate AIIW2 that lacks a signal peptide. Kumari et. al report a non-secreted CE (accession number: WP\_020451834.1) displaying the highest relative fold change in the presence of PET based on quantitative reverse transcriptase–polymerase chain reaction analysis (Kumari et al., 2021). This CE clustered with the alpha/beta hydrolase WP\_014480039.1 of BPM12. The two enzymes share 68 % sequence identity and have the same length.

**Table 1.** *B. subtilis* BPM12 proteins and their PAZy homologs.

BPM12	PAZy	Identity %	Active on
carboxylesterase (WP_216995529.1)	PETase (ADH43200.1)	98.9	PET
subtilisin AprE (WP_015715621.1)	subtilisin Carlsberg (P00780)	65.2	PLA
lipase LipA (WP_086343408.1)	PLaA (Q83VD0)	48.8	PLA
esterase EstB (WP_003243184.1)	PLaA (Q83VD0)	46.1	PLA
serine protease Isp (WP_029946400.1)	subtilisin Savinase (P29599.1)	45.4	PLA

The genome of BPM12 was further searched for enzymes with esterase activity, the main activity associated with PET degradation but involved in pesticide degradation as well (Gangola et al. 2018), based on the functional protein domains identified with InterProScan. This analysis identified 63 esterases with 7 of them being predicted to be secreted. Only one of the secreted esterases, the phosphodiesterase WP\_264240018.1, is a core gene present in all considered genomes. The GDSL esterase WP\_264240216.1 has no homologs in any other isolate and the remaining 5 secreted esterases, including LipA and estB, have homologs only in the AIIW2 genome. Recently, pangenomic analysis that included 88 *Bacillus* species, revealed many other biodegradation genes involved in plastics and plasticizers degradation through the Plastic Microbial Biodegradation Database (PMBD) apart from the genes

021	implicated in PET degradation (Edwards et al., 2022). An esterase from b. subtitis was
522	immobilized on halloysite nanotubes and completely degraded dibutyl phthalate (Balci et al.,
523	2023). Furthermore, <i>Bacillus</i> species were also shown to produce a number of valuable
524	proteases and enzymes involved in metal tolerance and removal (Liya et al., 2023; Sharma et
525	al., 2022).
526	
527	3.4. Expression of BPM12CE
528	Given the high sequence identity of BPM12CE (Table S3) to a known PETase from
529	B. subtilis (WP_216995529.1), BPM12CE was selected as the most likely gene responsible
530	for the PET-related substrate degradation activity. Therefore, the gene was deleted from the
531	genome of B. subtilis BPM12 to create a knockout mutant. The deletion of Bpm12CE indeed
532	led to the almost complete loss of BHET degrading activity (Fig. S7a) with only a faint
533	clearing halo visible, as well as the loss of ability to grow on BHET as the sole carbon source,
534	corroborating the hypothesis that <i>B. subtilis</i> BPM12 utilizes EG during growth on BHET.
535	To further investigate its BHET degrading activity bpm12CE gene was cloned into a
536	Bacillus expression vector and introduced into both B. subtilis BPM12 and 168. The general
537	esterase activity using pNPB was detected in both strains and in both intracellular and
538	extracellular protein fractions (Fig. S8). The relative intracellular esterase activity was
539	generally lower in comparison to extracellular protein fractions (between 1.4- and 5.9-fold)
540	but remained comparable between the strains. Nevertheless, the extracellular esterase activity
541	of recombinant strains increased by 1.8- and 3.2- fold in B. subtilis BPM12 and B. subtilis
542	168, respectively, compared to Wt strains. To get a better insight into specific BHETase
543	activity, the recombinant strains were tested using BHET as a substrate on plates and in liquid
544	biotransformation reactions using whole cells (Fig. 4). Initially, B. subtilis 168 did not form
545	clearing halos on BHET-containing plates while BPM12 did (Fig. 1, Fig. S7b). When

transformed, both strains exhibited BHET degrading activity, however, recombinant *B. subtilis* BPM12 was able to grow better and form larger zones of clearance on MSM agar containing BHET as a sole carbon source (Fig. 4a). In liquid culture, BHET degradation by *B. subtilis* 168 harboring BPM12CE showed a 6-fold increase in comparison to untransformed *B. subtilis* 168 (Fig. 4b), clearly demonstrating that BPM12CE was indeed responsible for BHET conversion. Furthermore, the activity of recombinant *B. subtilis* 168 was almost identical to that of *B. subtilis* BPM12 Wt strain. Homologous expression of BPM12CE in *B. subtilis* BPM12 led to 1.6- fold increase in the MHET production within the first 24 h in comparison to the Wt strain (Fig. 4c).

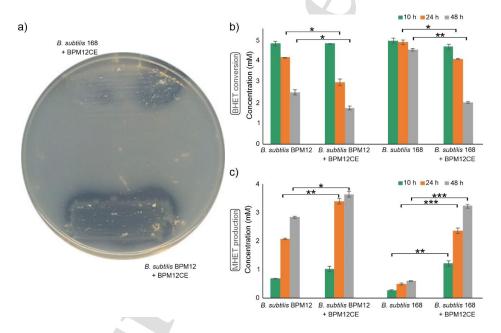


Fig. 4. Growth and activity of BPM12 Wt and *B. subtilis* 168 strains expressing BPM12CE. a) MSM agar plates with BHET as the sole carbon source after 10h, 24h and 48 h at 30 °C; b) BHET conversion in liquid culture; b) MHET production in liquid culture after 10 h, 24 h and 48 h incubation. Results were analyzed using ANOVA test and post-hoc Fisher's LSD test (\*  $p \le 0.05$ , \*\*  $p \le 0.01$ , \*\*\*  $p \le 0.001$ ).

Bacillus is a more favorable expression system in comparison to E. coli due to
intrinsic secretion capacity and better protein folding resulting in a higher yield of more
stable enzymes (Souza et al., 2021; Wei et al., 2019). Four enzymes with PETase activity
have been successfully expressed in Bacillus species so far. T. fusca hydrolase (TfH) was
obtained using B. megaterium with an excellent yield of 240 $\mu$ g/L at a 2 L scale (Yang et al.,
2007). Subsequently, a highly similar enzyme TfCut2 was also obtained from B. subtilis with
higher purity and its activity on PET materials was demonstrated. It was shown that TfCut2 is
more thermostable when expressed in <i>Bacillus</i> compared to <i>E. coli</i> with a 4 °C higher
melting point (Wei et al., 2019). Signal peptide optimization allowed for the enhanced
secretion of IsPETase (Huang et al., 2018; Wang et al., 2020) and BhrPETase (Xi et al.,
2021). Given that B. subtilis BPM12 possesses intrinsic activity towards PET-related
substrates it could serve as an ideal platform for the expression of various PETases and other
auxiliary enzymes to increase polymer degrading capacity.
3.5. Preparation, characterization and chemical recycling of PET materials
Mechanical recycling has been the most common method used to recover PET and
other recyclable plastics because it is relatively easy and economical (Faraca et al., 2019).
Nevertheless, the cleavage of the long polymer chains caused by thermomechanical
degradation is a common problem that affects the properties of mechanically recycled PET
during reprocessing and lifetime (Makkam & Harnnarongchai, 2014). The resulting shorter
polymer chains are expected to be more susceptible to biodegradation, which succeeds
abiotic degradation (Mohanan et al., 2020).
The properties of the virgin and recycled PET materials obtained from the chemical
and thermal analysis are shown in Table 2. Chemical analysis by FTIR accessed possible
chemical changes due to thermomechanical degradation of PET chains over the reprocessing

cycles (Holland & Hay, 2002). The IR spectra of virgin and recycled PET samples are shown
in the 1900 – 650 cm <sup>-1</sup> range (Fig. S9). The band at 1570 cm <sup>-1</sup> is related to a conjugated
aromatic structure in the PET samples, while the region from 950 to 750 cm <sup>-1</sup> is attributed to
C-H deformation. On one hand, no significant changes in the aforementioned bands were
observed for both R2-PET and R5-PET in comparison to the IR spectrum of V-PET,
suggesting no clear sign of thermal degradation resulting from the extrusion process.
Accordingly, it can be seen from Table 2 that the mechanical recycling process had no
significant impact on the CI for the studied wavenumber that rather decreased slightly from
4.84 in the V-PET to 4.42 and 4.18 in the R <sub>2</sub> -PET and R <sub>5</sub> -PET materials, respectively. On the
other hand, there were clear changes in the intensity of the bands at 1470, 1370 and 1340 cm
<sup>1</sup> assigned to CH <sub>2</sub> bending and wagging modes of trans conformers, which have been
associated with the degree of crystallinity of the PET materials (Sammon et al., 2000). This is
evidenced by a subsequent increase in both the glass transition temperature (Tg) and
crystallinity index calculated from the second heating step of the DSC thermograms of
reprocessed R <sub>2</sub> -PET and R <sub>5</sub> -PET materials when compared to the values obtained for V-PET
(Fig. S10). In particular, the role of the crystalline phase in the performance of recycled PET
has been investigated elsewhere (Badia et al., 2012). Therefore, the increase of the
crystallinity index observed herein ranging from 34.99 in the V-PET to 44.48 in the R5-PET
material was attributed to the growth of more crystalline domains promoted by the formation
of shorter polymer fragments that resulted from the cleavage of the polymer backbone, and
possibly act as nuclei upon crystallization.

Table 2. Properties of the untreated virgin and recycled PET films and their respective
 residues obtained from post MW-assisted depolymerization treatment.

	1	Untreated			MW-assisted		
Sample				tre	treatment		
	$T_m$ (°C) <sup>a</sup>	Xc b	CI c	T <sub>m</sub> (°C) <sup>a</sup>	X <sub>c</sub> <sup>b</sup>	CI c	
V-PET	246.1	34.9	4.8	246.8	19.5	0.6	
R <sub>2</sub> -PET	249.0	38.6	4.4	232.3	24.8	3.2	
R <sub>5</sub> -PET	250.2	44.5	4.2	220.9	11.1	1.4	

<sup>&</sup>lt;sup>a</sup> melting temperature; <sup>b</sup> crystallinity index; <sup>c</sup> carbonyl index.

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V-PET, R2-PET and R5-PET underwent chemical recycling via MW-assisted hydrolysis. The residual PET obtained was weighed and the conversion of PET (%) was calculated. The reaction products dissolved in the cooled filtrate were analyzed by HPLC. The effects of different PET pretreatment on the conversion of PET, the selectivity of soluble monomers and the yield of TPA are illustrated in Fig. S11. It was observed that the rate of conversion was only 75.4% when applying MW-assisted hydrolysis reaction on untreated virgin PET and then increased to 86.9 and 94.2% when hydrolyzing R2-PET and R5-PET, respectively. Such a significant increase in depolymerization efficiency with the mechanically recycled PET at only 1.5 min MW irradiation time could be attributed to the modifications that took place in the properties of the virgin PET after several cycles of mechanical recycling. The yield of TPA increased from 36.5% for the virgin PET sample to 38.1% and 56.1% for R2-PET and R5-PET, respectively (Fig. S11). Noticeably, the selectivity of MHET was much higher than that of BHET for all samples. It was also observed that the selectivity of BHET and MHET were almost the same for all chemically treated samples indicating that modifications that occurred by the pretreatment process did not have a significant effect on the selectivity of depolymerization products obtained post chemical recycling. Moreover, the residual PET obtained post chemical recycling process for the

studied PET samples showed a decrease in the crystallinity and carbonyl index from the
original samples as demonstrated in Table 2. The crystallinity index of the obtained residues
ranged between 11 and 25 while the carbonyl index ranged between 0.6 and 3.2. It is also
worth mentioning that the DSC results of the obtained residues post chemical recycling
process, especially R2-PET and R5-PET, have shown a decrease in the melting point
temperatures in comparison to the original samples. This could be attributed to the production
of lower molecular weight PET oligomers after the chemical recycling process exhibiting a
melting endotherm peaking at temperatures lower than that of untreated PET (Chaudhary et
al., 2013). The identity of the TPA white powder monomer precipitated post the MW-assisted
hydrolysis process was confirmed using FTIR analysis (Fig. S12). FTIR spectra of
precipitated TPA from all treated PET samples were almost identical to standard TPA and
TPA reported in the literature (Azeem et al., 2022).
3.6. Degradation of PET material samples by <i>B. subtilis</i> BPM12 whole-cells and total protein
extracts
As previously reported, biofilm formation is an important factor contributing to the
initiation of plastic degradation (Maheswaran et al., 2023), therefore the ability of <i>B. subtilis</i>
BPM12 to attach to PET films was assessed. <i>B. subtilis</i> BPM12 showed the ability to form
hiofilms on both virgin and recycled PET films (Fig. 5a)

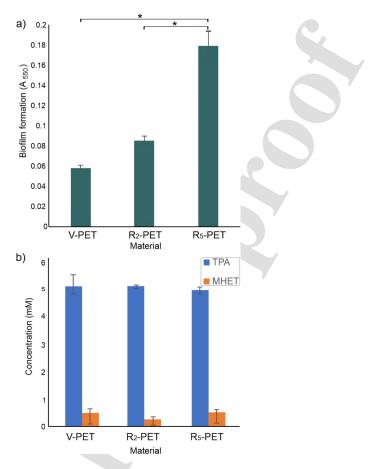


Fig. 5. B. subtilis BPM12 attachment on PET materials (a) and biodegradation products (TPA and MHET) detected after 8 weeks (b) of incubation of PET materials with total protein preparation at 30 °C. Results were analyzed using ANOVA test and post-hoc Fisher's LSD test,  $p \le 0.05$  was considered statistically significant.

The recycling process apparently increased the ability of cell attachment to the films, possibly due to changes on the surface of the films. However, whole-cell degradation of PET materials using *B. subtilis* BPM12 did not lead to any detectable weight changes after 8 weeks of incubation, while weight changes after enzymatic biodegradation of virgin and recycled PET films are represented in Table S4. Although the weight loss of PET materials

was minimal and comparable amongst samples, HPLC analysis revealed the release of PET degradation products, mostly TPA and MHET when cell-free enzymes from this strain were incubated with materials over this time period (Fig. 5b). Although the initial attachment of the whole cells was 2-fold higher in the case of re-extruded materials, the yield of degradation products using enzymes from this strain was comparable for all used materials. As in the case of PET MW-assisted hydrolysis, material properties after enzymatic treatment were assessed (Table 3). Indeed, enzymatic treatment did not have a significant effect on the materials'  $T_m$  or CI. However, the  $X_c$  for R<sub>5</sub>-PET has increased by 40% in comparison to that of the untreated R<sub>5</sub>-PET material (Table 2), which further implies that enzymatic activity was focused on amorphous regions of the material.

**Table 3.** Properties of the virgin and recycled PET residues obtained post BPM12 enzymatic treatment

Sample	T <sub>m</sub> (°C) <sup>a</sup>	X <sub>c</sub> <sup>b</sup>	CI °
V-PET	246.1	34.9	4.9
R <sub>2</sub> -PET	249.0	38.6	4.3
R <sub>5</sub> -PET	250.0	62.3	4.2

<sup>a</sup> melting temperature; <sup>b</sup> crystallinity index; <sup>c</sup> carbonyl index

These results were further confirmed by SEM analysis of non-treated and enzymatically treated materials. As presented in Fig. 6, the surface of non-treated virgin PET is smooth, with few abrasions, while in the case of recycled (re-extruded) PET, multiple surface plications were detected (Fig. 6a), which explains biofilm formation susceptibility of these samples (Perera-Costa et al., 2014). Furthermore, a clear difference between treated and control samples has been observed. Surface modifications in the form of cracks and dents

could be a result of degradation of the preferred amorphous regions in the materials while crystalline structures have remained intact.

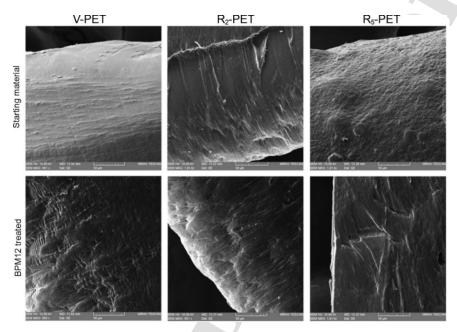


Fig. 6. SEM images of V-PET, R<sub>2</sub>-PET, and R<sub>5</sub>-PET films before and after the exposure to BPM12 biodegradation for 8 weeks ( $1000 \times \text{magnification}$ , scale bar =  $50 \, \mu \text{m}$ ).

The preference of PET-degrading enzymes towards amorphous regions has been discussed in various studies (Kawai et al., 2019; Tournier et al., 2020), however further analysis is required in order to determine the exact fractions composition of the samples (rigid amorphous fraction, mobile amorphous fraction, crystallinity degree). Changes on the surface of examined materials imply that enzymatic treatment has led to materials surface erosion which is in accordance with the biodegradation product release detected (Fig. 5b). Additionally, erosion degree appears to correlate with BHET and MHET release. Similar surface modifications have been previously reported by Chen et al. in a study where the whole-cell biocatalyst was engineered to improve degradation of highly crystalline PET materials (crystallinity over 45 %) (Chen et al., 2022). After the exposure of materials to

BPM12, virgin PET (sample with the lowest crystallinity percentage) has shown the most significant surface modification correspondingly with the study by Thomsen et al., where it was shown that PET degradation is directly correlated to crystallinity percentage (Thomsen et al., 2022).

Taken together, polymeric PET both mechanically recycled and virgin, is not a suitable substrate for microbial or enzymatic attack for this strain. However, enzymatic treatment would be suitable as follow up treatment of mild hydrolysis, where there is oligomeric byproduct of considerable amount generated (25 % in the case of virgin PET material; Fig. S11). This substrate would be suitable for biocatalytic depolymerization, as it was shown that crude enzyme preparations from strains that can use BHET as sole source of carbon and energy can efficiently depolymerase PET oligomers (Fig. 2; Fig. S4-S6).

#### 4. Practical applications and future research prospects

Keeping in mind the high volume of newly produced PET materials, it is of high importance to develop mixed mechano/bio-degradation processes to achieve decreased carbon footprint and increase the scope of PET recycling beyond high-grade high-purity PET waste streams. Further research should be directed towards biocatalyst improvement through enzyme engineering and other optimizations of the biocatalytic process. Namely, the possibility to drive the degradation to completeness and efficiently recover EG and TPA produced should be further explored. The research should also be extended with other types of PET materials, including mixed and postconsumer ones.

#### 5. Conclusions

719	A new B. subtilis BPM12 strain with high BHET degradation activity and the ability
720	to attach and form biofilms on PET films was described. A novel carboxylesterase, highly
721	homologous to a previously described intracellular PETase was identified through genome
722	sequencing and overexpressed in both B. subtilis BPM12 and 168, resulting in increased
723	BHET-ase activity. It was also demonstrated that <i>B. subtilis</i> BPM12 could serve as an ideal
724	platform for the expression of PETases and other auxiliary enzymes to increase polymer
725	degrading capacity. In pursuit of a combined mechano/bio-degradation approach, mixed
726	mechanical and green chemical hydrolysis recycling was carried out resulting in by-products
727	containing PET oligomers and other partially degraded products. This treatment resulted in
728	substrates that are much more suited for biocatalytic treatment and has the potential to be an
729	important step in achieving more favorable and sustainable routes to advance plastic waste
730	circularity and upcycling.
731	
732	Author contributions statement
733	
	<b>Brana Pantelic</b> : Methodology, Validation, Investigation, Writing – original draft, Writing –
734	<b>Brana Pantelic</b> : Methodology, Validation, Investigation, Writing – original draft, Writing – review & editing, <b>Jeovan A. Araujo</b> : Methodology, Investigation, Writing – original draft.
<ul><li>734</li><li>735</li></ul>	
	review & editing, Jeovan A. Araujo: Methodology, Investigation, Writing – original draft.
735	review & editing, <b>Jeovan A. Araujo</b> : Methodology, Investigation, Writing – original draft. <b>Sanja Jeremic</b> : Methodology, Investigation, Writing – original draft. <b>Muhammad Azeem</b> :
735 736	review & editing, <b>Jeovan A. Araujo</b> : Methodology, Investigation, Writing – original draft. <b>Sanja Jeremic</b> : Methodology, Investigation, Writing – original draft. <b>Muhammad Azeem</b> :  Methodology, Investigation, Writing – original draft. <b>Olivia A. Attallah:</b> Methodology,
735 736 737	review & editing, <b>Jeovan A. Araujo</b> : Methodology, Investigation, Writing – original draft. <b>Sanja Jeremic</b> : Methodology, Investigation, Writing – original draft. <b>Muhammad Azeem</b> :  Methodology, Investigation, Writing – original draft. <b>Olivia A. Attallah:</b> Methodology,  Investigation, Writing – original draft, Visualization, <b>Romanos Siaperas</b> : Investigation,
735 736 737 738	review & editing, <b>Jeovan A. Araujo</b> : Methodology, Investigation, Writing – original draft. <b>Sanja Jeremic</b> : Methodology, Investigation, Writing – original draft. <b>Muhammad Azeem</b> :  Methodology, Investigation, Writing – original draft. <b>Olivia A. Attallah:</b> Methodology,  Investigation, Writing – original draft, Visualization, <b>Romanos Siaperas</b> : Investigation,  Methodology, Writing – original draft. <b>Marija Mojicevic</b> : Conceptualization, Validation,
735 736 737 738 739	review & editing, Jeovan A. Araujo: Methodology, Investigation, Writing – original draft.  Sanja Jeremic: Methodology, Investigation, Writing – original draft. Muhammad Azeem:  Methodology, Investigation, Writing – original draft. Olivia A. Attallah: Methodology, Investigation, Writing – original draft, Visualization, Romanos Siaperas: Investigation, Methodology, Writing – original draft. Marija Mojicevic: Conceptualization, Validation, Writing – review & editing, Margaret Brennan Fournet: Conceptualization, Validation,
735 736 737 738 739 740	review & editing, Jeovan A. Araujo: Methodology, Investigation, Writing – original draft.  Sanja Jeremic: Methodology, Investigation, Writing – original draft. Muhammad Azeem:  Methodology, Investigation, Writing – original draft. Olivia A. Attallah: Methodology, Investigation, Writing – original draft, Visualization, Romanos Siaperas: Investigation, Methodology, Writing – original draft. Marija Mojicevic: Conceptualization, Validation, Writing – review & editing, Margaret Brennan Fournet: Conceptualization, Validation, Writing – review & editing, Evangelos Topakas: Methodology, Resources, Investigation,

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753	
754	Appendix A. Supplementary data
755	PET-related model substrates used to investigate the biocatalytic potential of B. subtilis
756	BPM12 (Fig. S1); Illustration of the mechanical recycling process using a twin-screw
757	extruder for the fabrication and reprocessing of PET films (Fig. S2). Growth of <i>B. subtilis</i>
758	BPM12 compared to B. subtilis 168 on LA, MSF, and MSM and blood agar plates (a) and
759	fluorescent microscopy of B. subtilis BPM12 under 100 000 x magnification (b). 1.5MER,
760	2MER and 3MER biotransformation using whole cells of <i>B. subtilis</i> BPM12 was monitored
761	via HPLC and TLC (Fig. S4-S6). Growth of <i>B. subtilis</i> BPM12 and the knockout mutant <i>B</i> .
762	subtilis BPM12 $\triangle bpm12CE$ on MSM plates containing BHET as the sole carbon source b)
763	Growth of <i>B. subtilis</i> 168 on MSM plates containing BHET as the sole carbon source; c)
764	Growth of recombinant Bacillus strains transformed with BPM12CE on MSM plates
765	containing BHET as the sole carbon source 5 g/L (Fig. S7). General esterase activity of
766	intracellular and extracellular enzyme fractions of recombinant and Wt B. subtilis BPM12
767	and B. subtilis 168 (all values are standardized based on protein concentration) (Fig. S8).
768	FTIR spectra of the V-PET, and the reprocessed R <sub>2</sub> -PET and R <sub>5</sub> -PET materials are shown in

769	the wavenumber range 1900–650 cm <sup>-1</sup> (Fig. S9). DSC thermograms of the second heating
770	step of V-PET, R <sub>2</sub> -PET, and R <sub>5</sub> -PET from 30 °C to 275 °C (10 °C/min) under nitrogen
771	atmosphere (30 mL/min) (Fig. S10). The effect of re-extrusion process on the conversion of
772	PET to BHET, MHET and the yield of TPA via MW-assisted hydrolysis using Na <sub>2</sub> CO <sub>3</sub> in
773	ethylene glycol (Fig. S11). FTIR spectra of [a] TPA standard, [b] TPA obtained from V-PET
774	depolymerization, [c] TPA obtained from R2-PET depolymerization and [d] TPA obtained
775	from R <sub>5</sub> -PET depolymerization (Fig. S12). Primers used for bpm12CE cloning and
776	construction of the knockout mutant B. subtilis BPM12 $\Delta bpm12CE$ (Table S1). The ability of
777	B. subtilis BPM12 to metabolize different carbohydrates (Table S2). Nucleotide and amino
778	acid sequence of BPM12CE (Table S3). Weight changes after enzymatic degradation of PET
779	films (Table S4).
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Bacillus subtilis BPM12 with an excellent BHET degradation potential is reported

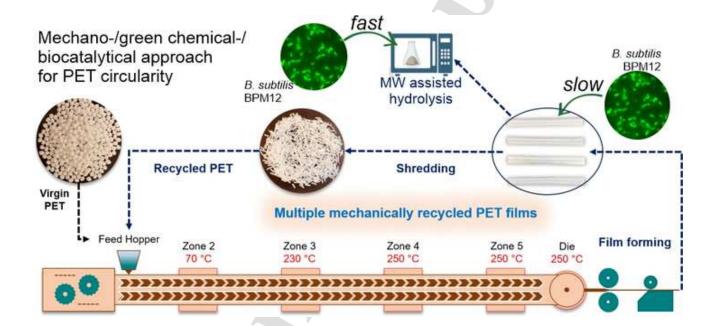
The interaction of BPM12 with virgin and re-extruded PET films examined

Carboxylesterase BPM12CE was identified through genome analysis and expressed

Mechanical recycling resulted in PET materials that are more susceptible to chemical hydrolysis

**Graphical Abstract** 

Click here to access/download;Graphical Abstract;BPM12\_PET\_GA.jpg ±



#### **Author contributions statement**

Brana Pantelic: Methodology, Validation, Investigation, Writing – original draft, Writing – review & editing, Jeovan A. Araujo: Methodology, Investigation, Writing – original draft.

Sanja Jeremic: Methodology, Investigation, Writing – original draft. Muhammad Azeem:

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#### **Declaration of interests**

☑ The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

 $\Box$  The authors declare the following financial interests/personal relationships which may be considered as potential competing interests: